

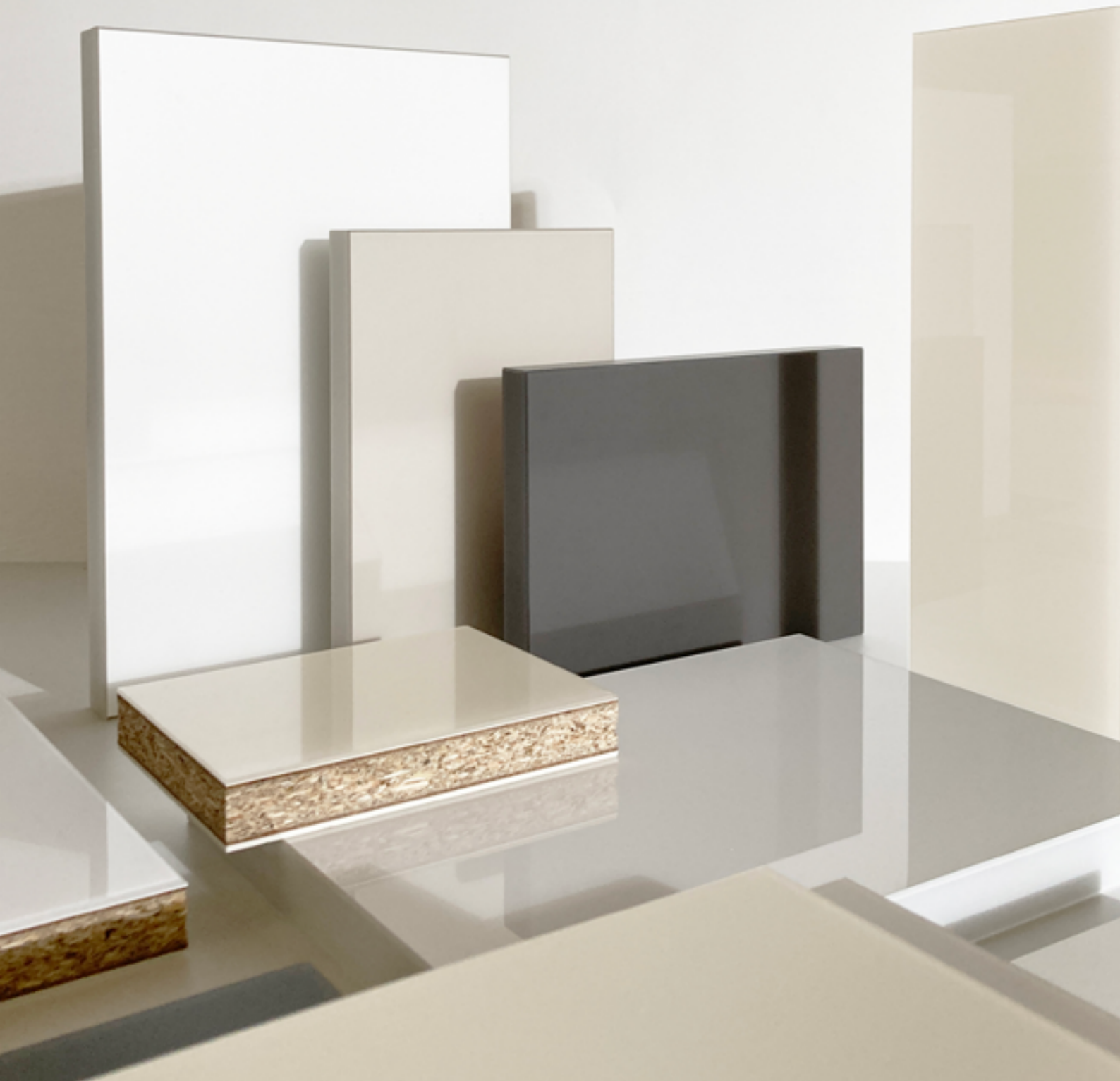
**Finsa
Tech**

SuperPan[®]

The circular and
versatile board for
furniture and interior
design



The potential of SuperPan® comes from how it behaves in different industrial processes, always seeking an excellent relationship between cost and the value it provides to users.



Index

<u>1. SuperPan®</u>	<u>07</u>
<u>2. Sustainability</u>	<u>10</u>
<u>3. Applications</u>	<u>15</u>
<u>4. Advantages</u>	<u>17</u>
<u>4.1. Processes</u>	<u>20</u>
<u>4.2. Final product</u>	<u>22</u>
<u>5. Product range</u>	<u>24</u>
<u>6. Projects</u>	<u>42</u>
<u>7. Technical information</u>	<u>51</u>



1. SuperPan®

A new generation of board.

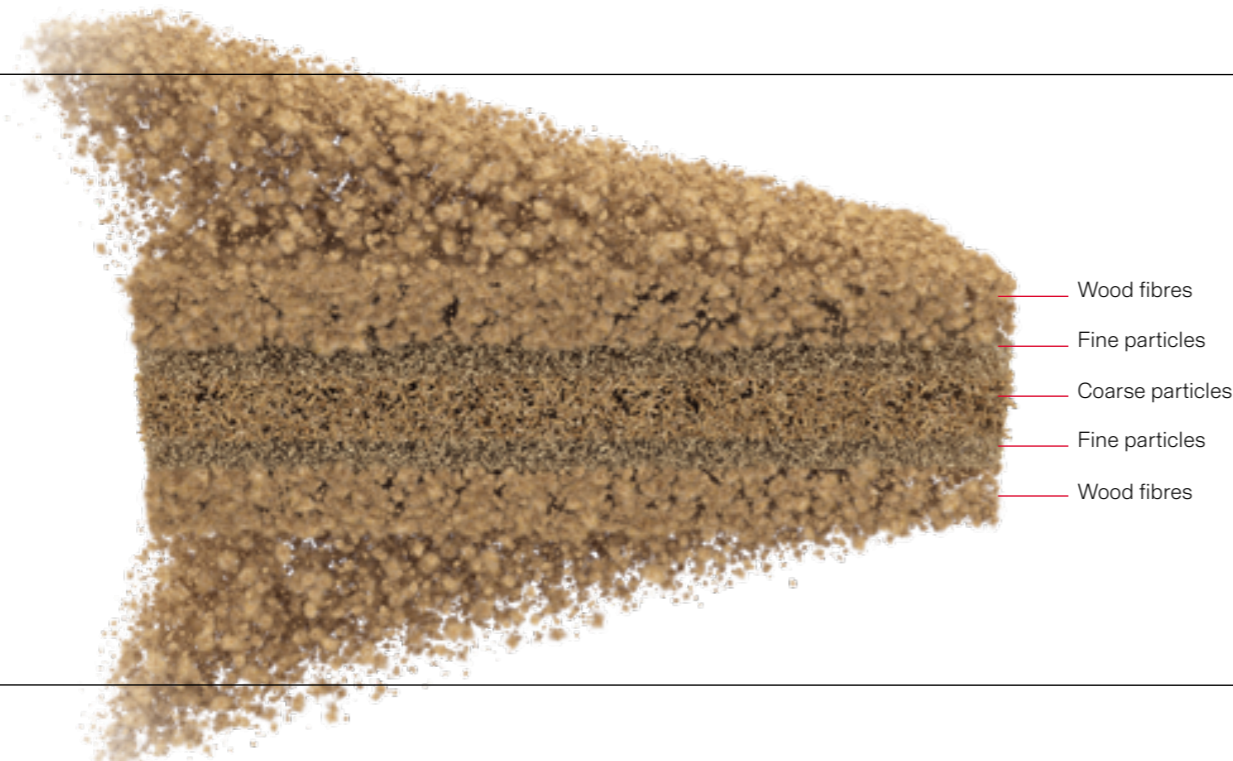
Product

SuperPan® is an innovative board with a unique composition that is different from other conventional boards on the market.

A new generation of engineered wood manufactured by Finsa using a continuous pressing process.

SuperPan® is a board made up of wood fibre faces and particleboard interiors that combines some of the main advantages of MDF and particleboard. Its outstanding physical-mechanical properties make SuperPan® a highly versatile board suitable for multiple applications.

Technical properties on an exclusive board



Composition

By pressing the layers together we obtain synergies that give the product great stability and high performance.

Wood fibres:

Wood fibre layer that provides an excellent surface finish.

Fine particles:

Fine particle layer that gives it greater stability and helps to achieve a high quality surface.

Coarse particles:

Agglomerate core of large particles that provide structural strength.

Properties

SuperPan® is a board with high-performance technical properties that position it as the ideal board for a multitude of processes and applications.



Cutting perfection



Flat surface with low absorption



High resistance to loads



Wide range of coatings



Excellent performance on fixings



High impact resistance



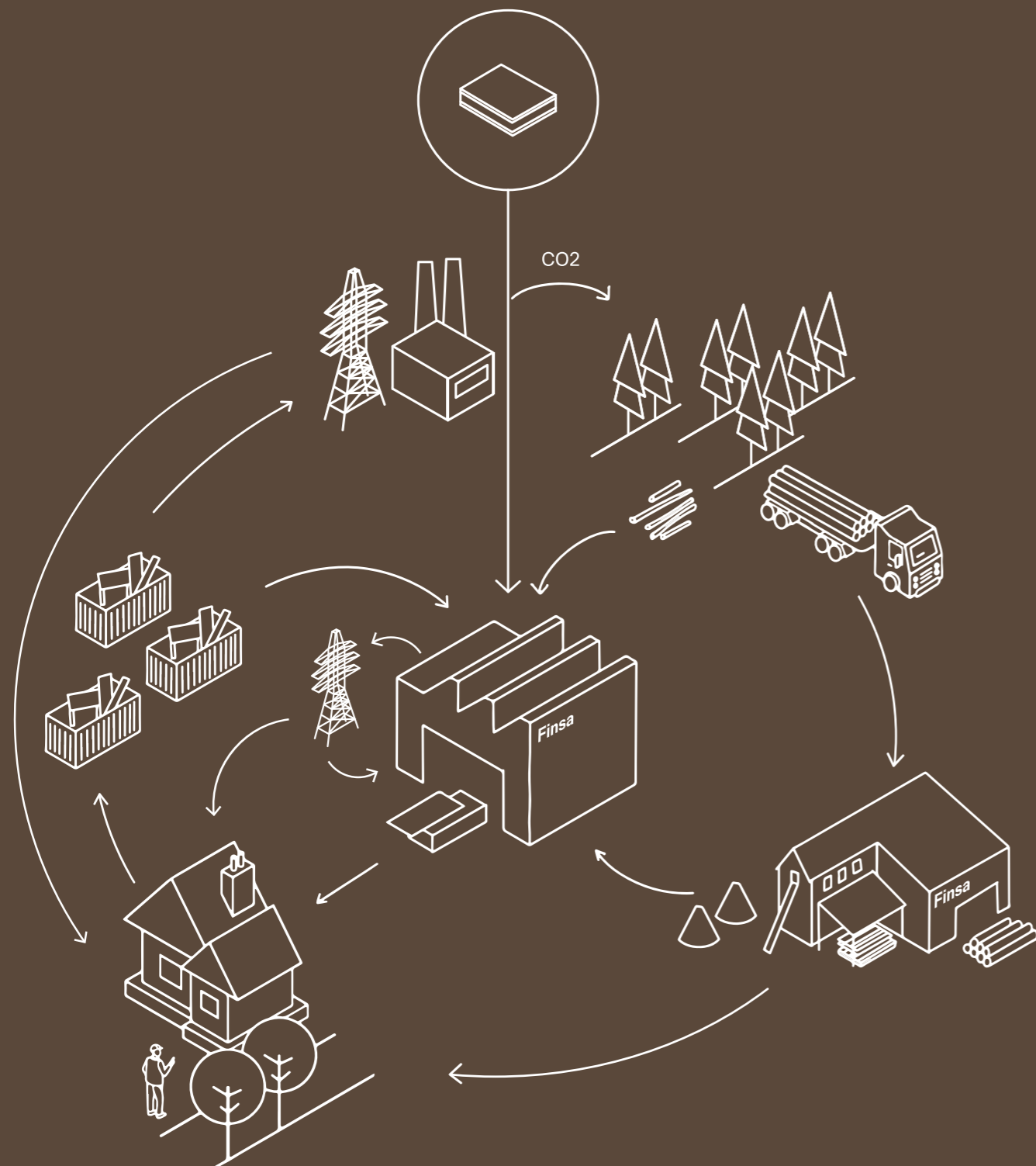
Excellent quality/cost ratio



Good machining performance



SuperPan®: the technical board that captures more CO₂ than it emits

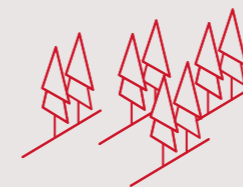


SuperPan® is a sustainable material, which incorporates a high percentage of recycled wood in its composition and is 100% recyclable at the end of its useful life.

It is a board that contributes to the circular economy due to its reusable, renewable, CO₂ fixing and low formaldehyde emission materials.

It is made with local wood from certified and responsibly managed forests, with up to 40% recycled material that we give a new life to, supporting the circularity of the material and contributing to *upcycling*.

Wood of certified origin



PEFC™ and FSC® | ISO 38,200

Certified recycled content



ISO 14,021 - pre- and post-consumer co-products and recycled wood

Negative net carbon footprint



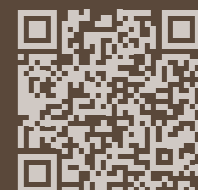
The board retains more CO₂ than it emits in its production (EPD Certified). -593 kg CO₂ equiv/ m³

Proximity resources



Wood sourced from forests within 100 km of the plant

Discover the complete technical data sheet and EPD





Certificates



Environmental Product Declaration

Document that communicates the environmental impact of a material during its life cycle, from the raw material extraction procedure to the product manufacturing process.



Cradle to Cradle

Multi-attribute certification, directly linked to the Sustainable Development Goals (SDGs), demonstrating that a product is safe and circular.



The Material Health Certificate

This is a materials analysis based on the *Cradle to Cradle* standard health assessment methodology. This certification seeks to promote healthier and safer products.



Forestry Certifications

PEFC

PEFC chain-of-custody certification provides a verified and independent guarantee that products with the PEFC label contain certified forest material from sustainably managed forests.



FSC®

We have implemented a FSC® chain of custody certification system that allows us to supply certified wood products to customers which are 100% recyclable and contribute greatly to the fight against climate change. This forestry certification promotes certified wood, and to this end we certify our farms and help our suppliers achieve certification.



EUTR

As a sign of transparency, we voluntarily certify compliance with EU regulation 995/2010 which guarantees the legal origin of the timber.



This is an internationally recognised standard that verifies the self-declaration of recycled content under the two reference standards:

ISO 38200

This is an internationally recognised standard for the transmission of information along the supply chain of wood and wood-derived products.

ISO 14021

Standard setting out the requirements for environmental self-declarations made directly by manufacturers.

Sustainable building certifications

BREEAM, LEED, VERDE, WELL and LBC

Our wood solutions help meet the requirements of sustainable building certifications.





3. Applications

Flexibility and versatility of applications

Furniture and interior design

The SuperPan® range offers new solutions for furniture manufacturing and interior decoration applications.

Thanks to its high performance, this exclusive panel offers the industrial carpenter the possibility of achieving improved technical solutions, with the aim of increasing the efficiency of manufacturing processes obtaining greater profitability.

Whether bare for a subsequent painting or coating process, with decorative papers or veneered, SuperPan® opens up new perspectives and a wide range of creative possibilities in this field.

The special properties and above all its great versatility make SuperPan® a reference product both in the interior decoration sector and in ephemeral architecture.

SuperPan® is an innovative product that provides flexibility and versatility of application and offers a differential value in a multitude of projects.

4. Advantages

Main advantages and competences

The markets are increasingly competitive. It is hard to stand out and differentiate yourself from the competition. SuperPan®, through its outstanding properties, opens up endless possibilities for new approaches and to seek new po to offer new approaches and seek new positions.

SuperPan® is a proven product that has demonstrated its full potential with guarantees.

Factors such as productivity, efficiency, reliability and quality, but also optimisation of costs and processes, are attributes that take on special relevance when using SuperPan®.

We are convinced that for the industrialist or carpenter it can mean a differential value both in their processes and in the value they manage to offer their end customer.

Experience shows us that the user can get a lot out of it and can gain great competitive advantages to boost their business.

Throughout the following pages, we invite you to learn how SuperPan® can help you stand out from the rest and add value to all elements of the furniture and interior design value chain.



Advantages from all points of view



Distribution

High-performance and differentiating boards

- A technically advanced, innovative and patented product.
- Allows for differentiation.
- It builds user and professional loyalty.
- Complete range.
- Versatile and flexible for a multitude of applications and user profiles.
- High turnover product.
- A brand that conveys reliability and trust.

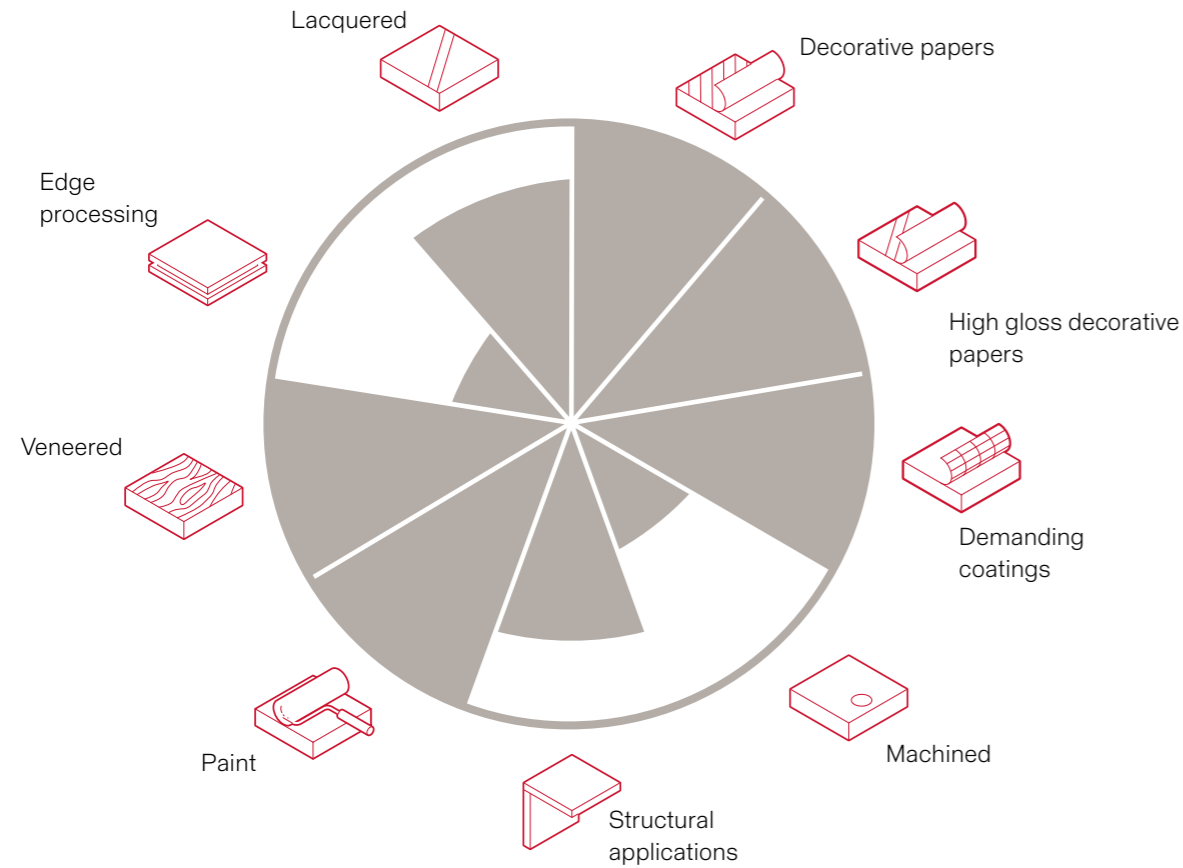
Industry

- Perfect board cut.
- Extends the service life of cutting tools.
- Drilling and machining of the highest quality.
- Wide range of designs and finishes.
- It allows differentiation and quality at a competitive cost.
- More value perception by the end customer.
- Innovative product that allows differentiation from the competition.
- Proven solutions with guarantees.

End user

- Better overall finish and quality of the furniture.
- Greater overall sturdiness and durability of the furniture.
- Increased load capacity on the shelves.
- Increased impact resistance on mitred edges.
- Increased resistance to surface impacts.
- Excellent surface quality.
- Wide range of decorative possibilities and designs (Duo, Studio, Natur...)

4.1. Process benefits



High performance in industrial processes

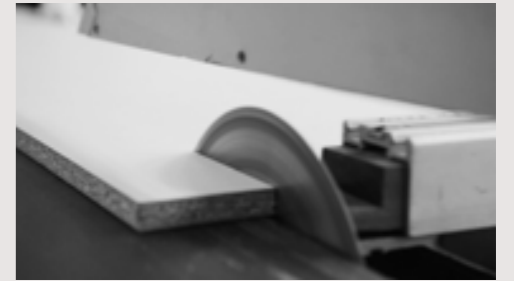
The potential of SuperPan® comes from how it behaves in different industrial processes. Analysing up to nine of the most common processes in a user, particle board covers only the most basic requirements.

SuperPan® not only improves performance with the same techniques, but can also be used in more demanding processes, coming closer to fibreboard. From an economic point of view, it presents an excellent cost/value ratio for users.

Machining

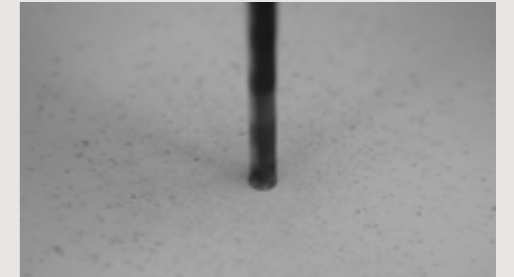
Clean cuts - chipping

The SuperPan® coated with decorative papers allows a clean and perfect cut avoiding the traditional problem of chipping.



Drilling

The drills are perfect and resistant at their ends, avoiding chipping, especially at the drill exits.



Mitre joints

Allows high-quality mitre joints thanks to the greater material stability at the edges.



Postforming

Allows postforming in very small radii without the need for barrier paper and guarantees superior strength in this application.



The SuperPan® Top and Star Top versions allow machining depths of up to 4 mm.

Coating

High gloss and lacquer applications

Bare board or board coated with decorative papers (edge banded) is ideal for the production of lacquered furniture, with decorative papers and demanding coatings such as PETS, HPL, high gloss, etc.





4.2. Benefits of the final product

Higher quality and more durable furniture

Excellent quality finish of the furniture

Perfect cutting and drilling

SuperPan® offers a superior overall finish quality. This is reflected in the smallest details such as: clean cuts on cabinet shelves, better edging, machining and perfect drilling.



More resistant to surface impacts

Surface impact

The fibre faces allow furniture made by SuperPan® to have a higher impact resistance, avoiding damage caused by everyday use such as objects falling on a table top.



More resistant to everyday impacts

Edge impact

The edges, especially the mitred edges, are stronger due to the outer layer of fibres. This offers greater protection against small knocks and bumps that occur in everyday use.



Stronger and more durable shelves

Bending strength

Thanks to their excellent technical properties, shelves made of SuperPan® can support more weight without warping.



A better, more durable surface

Surface quality

Both in lacquered furniture and in film coatings (PET, *finish foil*, HPL...) SuperPan® provides a flatness and stability on the surface that will be maintained over time.



Higher quality furniture at a competitive price

Cost/quality ratio

From an economic point of view, it presents an excellent cost/value ratio for users.



5. Product range



SuperPan® EZ

SuperPan® EZ is a wood-based board composed of wood fibre faces and a particle board core; for general use in dry environments

Decorative possibilities

D

Decorative surfaces

Duo
Studio
L100
Solid
Topglass
Grip
Fabric

N

Natural decorative surfaces

Natur
Studio Natur
Sense Natur

Main characteristics

STD

Standard

EZ

EZ

Board composed of wood fibre faces and a particle board core; suitable for general use in dry environments. It has a smooth, compact fibre surface; suitable for a wide range of decorative coatings, with all the advantages of SuperPan® boards.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.
- EZ: Low emission of formaldehyde CARB2/EPA according to American standards.

Recommended processes

Coating with decorative paper or natural veneer, films etc, lacquering and postforming

Applications

Interior carpentry (furniture, wardrobes and dressing rooms, interior doors, kitchen and bathroom furniture), cladding and technical partitions.

Areas of use

Living, retail, workplace and hospitality.

Product range

Available from 8 to 45 mm.

Board certifications.

(Coated board certifications: please refer to the catalogue for the selection of substrates to be coated).



EPD®



SuperPan® Four Stars

SuperPan® Four Stars is a wood-based board composed of wood fibre faces and a particle board core, with very low formaldehyde content; certified by JIS for general use in dry environments

Main characteristics

STD

Standard

JIS

JIS

Board composed of wood fibre faces and a particle board core; suitable for general use in dry environments. It has a smooth, compact fibre surface that is suitable for a wide range of decorative coatings. It combines all the advantages of SuperPan® boards with very low formaldehyde emissions; similar to natural wood, with JIS certification.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.
- Complies with the Japanese formaldehyde emissions standard JIS **** MLIT.

Recommended processes

Coating with decorative paper or natural veneer, films etc., lacquering and postforming.

Applications

Interior carpentry (furniture, wardrobes and dressing rooms, interior doors, kitchen and bathroom furniture), cladding and technical partitions.

Areas of use

Living, retail, workplace and hospitality.

Product range

Available in thicknesses of 8 to 44 mm.

Certifications



EPD®



SuperPan® NAF

Is a wood-based board composed of wood fibre faces and particleboard interior suitable for dry environment use and manufactured with glues with no added formaldehyde (NAF).

Main characteristics



Board consisting of wood fibre faces and a particle board core; suitable for general use in a dry environment and manufactured using glues with no added formaldehyde (NAF). It has a smooth, compact fibre surface that is suitable for a wide range of decorative coatings, combining all the advantages of SuperPan® boards with very low formaldehyde emissions due to the use of formaldehyde-free resins during manufacture. SuperPan® NAF is E05, EPA and CARB2 compliant.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.
- SuperPan® NAF has an NAF exemption from the Air Resources Board of the State of California (CARB2) and US EPA TSCA Title VI.

Recommended processes

Coating with decorative paper or natural veneer, films etc., lacquering and postforming.

Applications

Interior carpentry (furniture, wardrobes and dressing rooms, interior doors, kitchen and bathroom furniture), cladding and technical partitions.

Areas of use

Living, retail, workplace and hospitality.

Product range

Available in thicknesses between 8 and 44 mm.

Certifications



SuperPan® Plus EZ

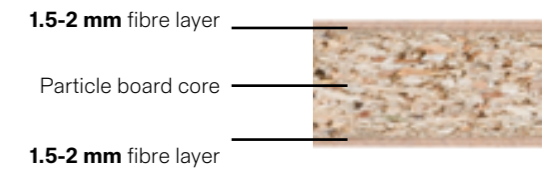
SuperPan® Plus EZ is a wood-based board composed of wood fibre faces and a particle board core, available in thicknesses of 1.5 to 2 mm; for general use in dry environments

Decorative possibilities

D

Decorative surfaces

Technical Matt



Main characteristics



Board composed of wood fibre faces and a particle board core, available in thicknesses of 1.5 to 2 mm; suitable for general use in dry environments. It has a smooth, compact fibre surface; suitable for a wide range of decorative coatings, with all the advantages of SuperPan® boards. Its 1.5 to 2 mm thick fibre layer allows direct postforming without the need for additional materials, such as barrier paper.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.
- EZ: Low emission of formaldehyde CARB2/EPA according to American standards.

Recommended processes

Postforming without barrier paper, very shallow machining, lacquering, printing, coating with decorative paper or natural veneer, etc.

Applications

Furniture and interior doors.

Areas of use

Living, retail and hospitality.

Product range

Available in thicknesses of 15 to 44 mm.

Board certifications.

(Coated board certifications: please refer to the catalogue for the selection of substrates to be coated).





SuperPan® Suprem EZ

SuperPan® Suprem EZ is a wood-based board composed of wood fibre faces and a particle board core, available in thicknesses of 1.5 to 2.5 mm; for general use in dry environments



Main characteristics



Board composed of wood fibre faces and a particle board core, available in thicknesses of up to 2.5 mm; suitable for general use in dry environments. It has a smooth, compact fibre surface; suitable for a wide range of decorative coatings, with all the advantages of SuperPan® boards. Its 2.5mm thick fibre layer makes it suitable for demanding lacquering applications, improves the results of postforming processes on faces and allows surface machining.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.
- EZ: Low emission of formaldehyde CARB2/EPA according to American standards.

Recommended processes

Postforming without barrier paper, shallow machining, demanding lacquering applications, printing, coating with decorative paper or natural veneer, etc.

Applications

Furniture and interior doors.

Areas of use

Living, retail, workplace and hospitality.

Product range

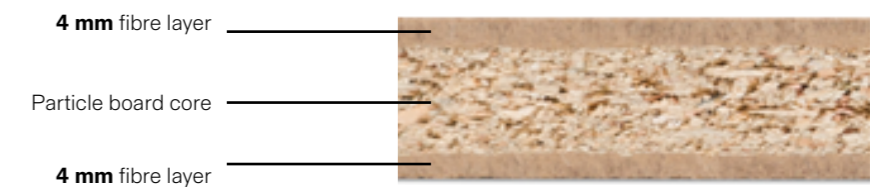
Available in thicknesses of 18 to 44 mm.

Certifications



SuperPan® Top

SuperPan® Top is a wood-based board composed of wood fibre faces and a particle board core, available in thicknesses of up to 4 mm; for general use in dry environments



Main characteristics



Board composed of wood fibre faces and a particle board core, available in thicknesses of up to 4 mm; suitable for general use in dry environments. It has a smooth, compact fibre surface; suitable for a wide range of decorative coatings, with all the advantages of SuperPan® boards. Its 4 mm thick fibre layer allows for deeper face machining.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.

Recommended processes

Machined up to 4mm deep, for lacquering, printing and for coating with decorative paper or natural veneer, etc.

Applications

Access doors.

Areas of use

Living, retail, workplace and hospitality.

Product range

Available in thicknesses of 25 to 44 mm.

Certifications





SuperPan® H EZ

SuperPan® H EZ is a wood-based board composed of wood fibre faces and a particle board core; for use in humid environments

Decorative possibilities

D

Decorative surfaces

- Duo
- Studio
- Grip



SuperPan® H Deck board, which uses SuperPan® Hidrófugo backing, has a formaldehyde emission Class E05 and is coated with a special film and slip-resistant finish, making it ideal for application on van and indoor stage floors.

Main characteristics



Moisture-resistant



EZ

Board composed of wood fibre faces and a particle board core; suitable for indoor use in humid environments. It has a smooth, compact fibre surface and is suitable for a wide range of decorative coatings, combining all the advantages of SuperPan® boards with increased moisture resistance. Classified P3 (according to UNE-EN 312).
 - Formaldehyde emission: Class E05.
 - EZ: Low emission of formaldehyde CARB2/EPA according to American standards.

Recommended processes

Coating with decorative paper or natural veneer, films etc., lacquering and postforming
 Applications: interior carpentry (kitchen and bathroom furniture), cladding, technical partitions and as a base for roof coverings.

Applications

Interior carpentry (kitchen and bathroom furniture), cladding, technical partition and as a base for roof coverings.

Areas of use

Living, retail and hospitality.

Product range

Available in thicknesses of 8 to 44 mm.

Board certifications.

(Coated board certifications: please refer to the catalogue for the selection of substrates to be coated).



SuperPan® IGN EZ

SuperPan® IGN EZ is a wood-based panel composed of wood-fibre faces and a particle board core, with improved fire resistance; for general use in dry environments

Decorative possibilities

D

Decorative surfaces

- Duo
- Studio

Main characteristics



Fire-retardant



EZ

Wood fibreboard with wood fibre faces and a particle board core with improved fire performance (B-s1,d0 / B-s2,d0), suitable for general use in a dry environment. It has a smooth, compact fibre surface; suitable for a wide range of decorative coatings, with all the advantages of SuperPan® boards. Fire resistance in accordance with EN 13501: B-s1,d0 for 12 mm and upwards, and B-s2,d0 for thicknesses below 12 mm.
 - Classified P2 according to UNE-EN 312.
 - Formaldehyde emission: Class E05.
 - EZ: Low emission of formaldehyde CARB2/EPA according to American standards.

Recommended processes

Coating with decorative paper or natural veneer, films etc. and lacquer.

Applications

Cladding, technical partitions and furniture.

Areas of use

Retail, workplace, hospitality and ephemeral architecture.

Product range

Available in thicknesses of 8 to 38 mm.

Certifications





SuperPan® Star

SuperPan® Star is a lightweight wood-based board composed of wood fibre faces and a particle board core combined with a polymer; for general use in dry environments

Main characteristics



Lightweight

Lightweight board composed of wood fibre faces and particle board core combined with a polymer; suitable for general use in dry environments. It has a smooth and compact fibre surface and is suitable for a wide range of decorative coatings, combining all the advantages of SuperPan boards with a lower weight, offering a light, versatile and technically efficient solution. Weighing 20% less than a standard SuperPan board, it has physical-mechanical properties similar to those of chipboard.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.

Recommended processes

Coating with decorative paper or natural veneer, films etc. and lacquer.

Applications

Interior carpentry (furniture, wardrobes and interior doors), technical partitions and prefabricated constructions.

Areas of use

Living, retail, workplace and hospitality.

Product range

Available in thicknesses of 19 to 44 mm.

Certifications



SuperPan® Top Star

SuperPan® Top Star is a lightweight wood-based board composed of wood fibre faces of up to 4 mm in thickness and a particle board core combined with a polymer; for general use in dry environments

Main characteristics



Lightweight



Especially for doors



Ideal for machining

Lightweight board composed of wood fibre faces of up to 4 mm in thickness and particle board core combined with a polymer; suitable for general use in dry environments. It has a smooth and compact fibre surface and is suitable for a wide range of decorative coatings, combining all the advantages of SuperPan boards with a lower weight, offering a light, versatile and technically efficient solution. Its fibre layer of up to 4 mm in thickness allows deeper face machining.

- Classified P2 according to UNE-EN 312.
- Formaldehyde emission: Class E05.

Recommended processes

Machined up to 4mm deep, for lacquering, printing and for coating with decorative paper or natural veneer, etc.

Applications

Access doors.

Areas of use

Living, retail, workplace and hospitality.

Product range

Available in thicknesses of 35 to 44 mm.

Certifications



SuperPan® Tech

SuperPan® range specially developed for structural applications. Due to its superior physical and mechanical properties, SuperPan® has a wide range of applications in construction.

Find out more at finsa.com

SuperPan® Evo E-Z

SuperPan® Evo E-Z is a new generation of SuperPan® board developed for demanding surface applications



The high-performance, recycled and 100% recyclable fibreboard with a fibre surface

Advantages

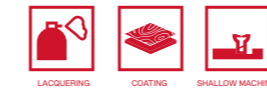
- 100% recyclable and contains up to 40% recycled material
- Flat surface with low absorption and high moisture resistance.
- Optimal surface machining +/- 2.5 mm of fibres.
- Lightweight

- Good value for money
- Perfect cuts and excellent hardware performance
- High load-bearing capacity and impact resistance
- Low emission in formaldehyde*.

Recommended use



Main characteristics



SuperPan® Evo E-Z ist ein hochleistungsfähiges Faserplatte mit einer hochfesten, dichtesten, stabilen Oberfläche, die für anspruchsvolle Anwendungen wie die Beschichtung von Fronten geeignet ist. Aufgrund der kompakten Natur des Produkts sind die Oberflächen sehr glatt und haben eine sehr niedrige Wasseraufnahme. Die Platte ist 5 mm dick und hat eine sehr geringe Absorption. Das Material ist 100% recycelbar und speichert CO₂. Es besteht aus biologischen Materialien, die in der SuperPan®-Serie verwendet werden. Das CO₂ wird durch die Produktion genau wie die übrigen Platten der SuperPan®-Serie freigesetzt. = Einmalige Recyclen EN 31205. = Emissionen in der Klasse E0 CARB2/EPA according to American standards. = EZ: Geringe CARB2/EPA-Formaldehyd-Emission gemäß amerikanischen Vorschriften.

Recommended processes
Empfohlen für Prozesse

Lacquering or coating with films or natural veneer. Designed for very demanding processes, such as lacquering or coating with films or natural veneer. Developed for very demanding processes like hot coating, coating with films or natural veneer and PET film or other high quality lacquers.

Applications

For kitchen and bathroom fronts.

Anwendungen

Möbel, Küchen- und Badmöbelfronten.

Beispiel der Nutzung

Wahl der Dicke von 16 bis 25 mm.

Angebot

Erhältlich in Dicken zwischen 16 und 25 mm.

Certifications



Zertifizierungen

NEW SuperPan® High Pro

SuperPan® High Pro is a board specially designed for the manufacture of countertops with flush elements and general use in a humid environment.



Advantages



Ultra-compact surface



Perfect machining



Reliable assembly



High durability



Flat surface with low absorption and high moisture resistance.



Good relationship between quality and price



High impact strength and load-bearing capacity



100% recyclable and contains up to 40% recycled material

Recommended use



Kitchen countertops with flush-mounted sink

COUNTERTOPS

Main characteristics



Perfect machining



Surface with low absorption

Board composed of wood fibre faces with improved moisture-resistant characteristics and particle board interior with water-repellent characteristics, specially designed for the manufacture of countertops with flush elements in kitchen furniture (e.g. sinks). SuperPan High Pro is a new generation of SuperPan boards, developed for the new trends in the kitchen industry. Its very compact fibre surface, +/- 2 mm thick, has an extremely low surface absorption and a perfectly flat surface. The structure of the SuperPan High Pro base board reduces risk and speeds up flush installation. Connection and assembly are easy, with an extremely stable result. This board combines all the advantages of the SuperPan boards. Suitable for general use in wet environments. It is a sustainable product made of wood (up to 40% recycled material), a 100% recyclable material that fixes CO₂, is renewable and promotes the bioeconomy.

- Classified P3 according to UNE-EN 312.
- Formaldehyde emission: Class E05.

Recommended processes

Coating with decorative paper or HPL.

Applications

Kitchen unit (flush countertops).

Areas of use

Living and hospitality.

Product range

Available in thicknesses of between 20 and 38 mm.

Certifications





Application guide*

	SuperPan® (E-Z)	SuperPan® Plus (E-Z)	SuperPan® Suprem (E-Z)	SuperPan® Top	SuperPan® Evo E-Z
Lacquers	★	★ ★	★ ★ ★	★ ★ ★	★ ★ ★ ★
Print, roller or paint	★ ★ ★	★ ★ ★ ★			
Demanding coatings (high gloss)		★ ★	★ ★ ★		★ ★ ★ ★
Postforming		★ ★ ★	★ ★ ★ ★		
Machining on faces		★	★ ★	★ ★ ★ ★	★ ★

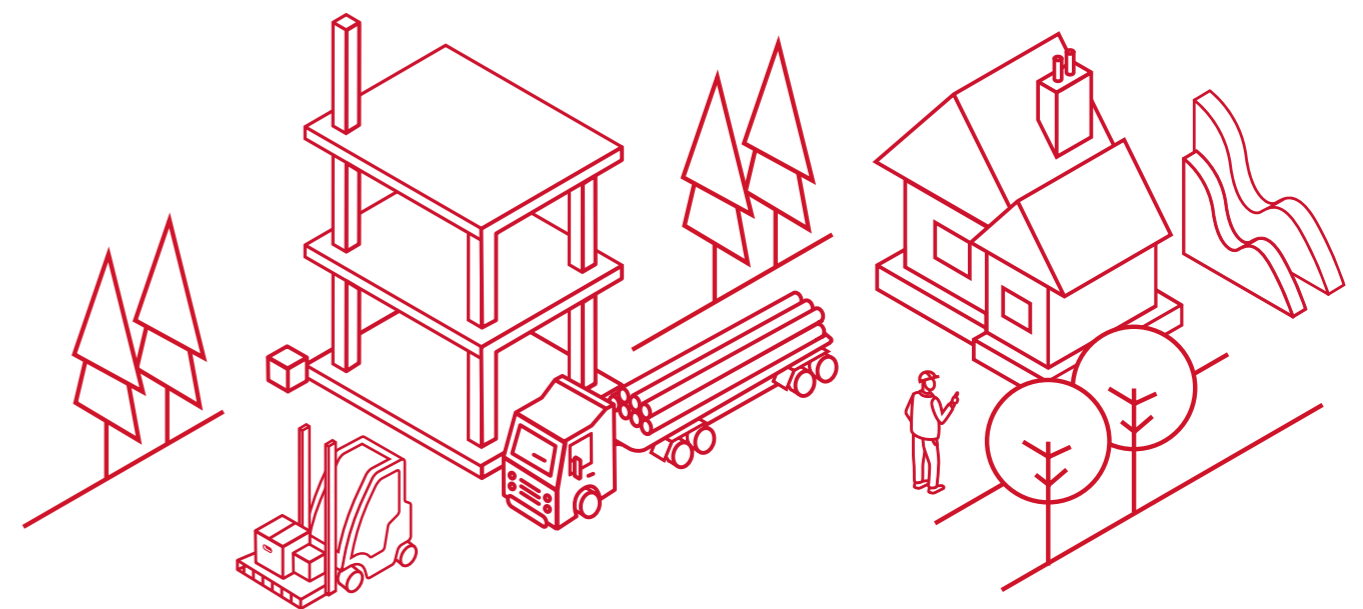
* Guidance



Service Programme 2025 — 2028

In this service programme you will find information about our product range, available references per package and boards from the unit included in our ranges, including the areas of Finsa Design, Finsa tech and Finsa Process.

Discover more availability guides on
our website



6. Projects



Markel offices in Torre de Cristal
Idoia Otegui

Madrid,
2024

SuperPan® Plus EZ
Decor Technical
Matt Verde Glencoe
and Cashmere

Panelling, partitions,
slates, wardrobe
fronts, kitchen fronts,
furniture and slates

Workplace



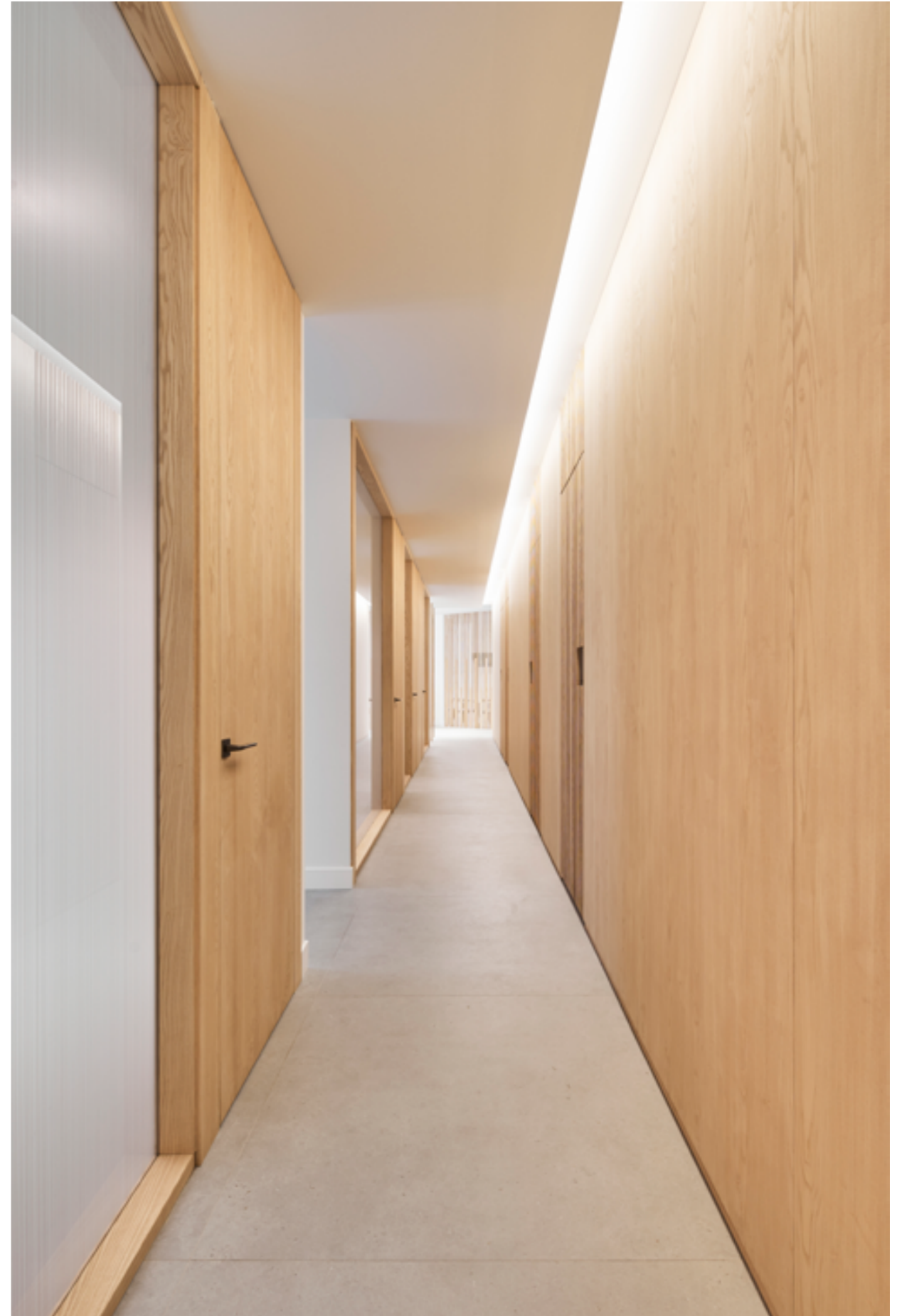
Instituto Oftalmológico Colón
Vira Arquitectura

León,
2023

SuperPan® Decor
WhiteSR Soft III and
FibraPan® Natur Fresno

Panelling, doors,
furniture, reception desk
and interior of cabinets

Retail



Houseboat in Utrecht
NDB Interieurbouw

Utrecht, The Netherlands, 2024

SuperPan® Plus EZ
Decor Technical
Matt Azul Ceylan

Panelling and furniture



Residential



Avalon Valdebebas
Alfaro-Manrique Atelier

Madrid,
2022

SuperPan® EZ
Decor Studio Decor
Roble Lof Blues and
Roble Popa Blues

Furniture

Hospitality



7. Technical information

General recommendations

Transport Storage Handling

SuperPan® should be transported and stored carefully, in compact stacks and resting on a suitable flat base. Check that the cleats are in the same position and aligned to avoid deformation of the board. We recommend keeping SuperPan® in its original packaging, always in a dry place, protected from contact with the floor, walls and dampness. It is recommended that special attention be paid to dry, sideways blows or dropping the board on the floor, as it may be damaged on the inside of the board.

- The boards should always be stored under cover and on a flat surface.
- Optimum storage conditions are 65% humidity, avoiding drier or wetter

environments.

- Under no circumstances may there be direct contact with water.
- The studs must always be aligned with the vertical.
- Stacking more than 4 high is not recommended.
- If the packaging is damaged during handling, it must be repacked for proper preservation of the product.
- Failure to observe the stacking conditions indicated, as well as changes in humidity or temperature in storage or processing areas, can lead to irreversible deformation and bending.

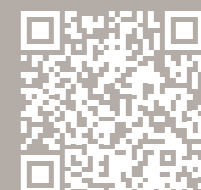
Cutting Machining Edging

The working conditions (speed, pressure and temperature) of the cutting, machining and edging processes are similar to the usual ones. The edges must be protected against knocks, shocks, wear and tear and moisture. We recommend the use of harder edges (e.g. PVC or ABS), wood veneer

or laminate, metal or plastic profiles. Once processed, it is essential that the final product is properly insulated and sealed on all four edges to prevent swelling.

Technical data sheets

Visit our website and consult the technical data sheets of our products.



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